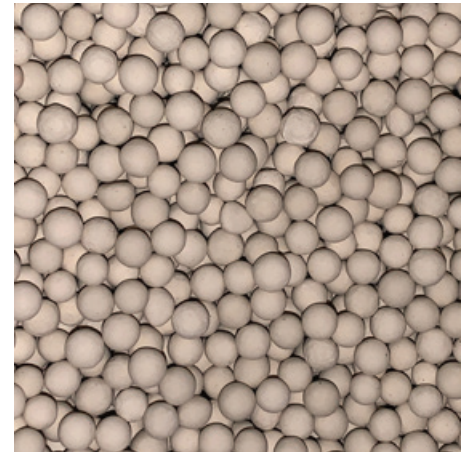


Clean Dry Compressed Air

MXS102CDS – MXS108DS



Adsorption Dryers

Whether a compressed air user wants to control the growth of micro-organisms (essential for direct and in-direct contact applications in the food, beverage & pharmaceutical industries), ensure air used for critical applications / instrumentation is free from water contamination or has external piping where low ambient temperature can cause condensation, adsorption dryers are the go to dryer technology.

There are many different adsorption dryer technologies available and whilst they all reduce water from the compressed air in the same way, they differ in the way they regenerate the desiccant material.

Heatless Adsorption Dryers

The simplest and most common method used to regenerate the adsorbent desiccant material is the 'heatless' method (so called as it does not use heat for desiccant regeneration).

Using a proportion of the clean, dry process air for regeneration, heatless dryers typically have the lowest capital costs of all adsorption dryer types (due to the simplicity of the heatless design).

Being very robust and having fewer components, they typically have the lowest maintenance cost of all the adsorption technologies.

Heatless dryers are available to suit all compressed air flow rates from small to large, whereas the more complicated regeneration methods are often only available for higher flow rates due to cost and complexity of the designs.



Advantages

- Parker MX dryers provide a constant outlet dewpoint in accordance with ISO8573-1 classes 1, 2 or 3 for water vapour
- Parker MX dryers provide an outlet dewpoint which inhibits the growth of micro-organisms (allowing their efficient reduction using filtration)
- Air purity is complemented by installing Parker OIL-X General Purpose & High Efficiency Coalescing pre-filtration and General Purpose Dry Particulate post filtration
- Parker MX dryers use clean, dry purge air for regeneration, eliminating any risk of damage to the adsorption bed or re-contamination of the downstream compressed air
- Parker MX dryer performance has been tested in accordance with ISO7183, the international standard for compressed air dryer testing
- No heat is used for regeneration; therefore, no insulation is required and loss of dewpoint on column changeover due to inefficient cool down is eliminated
- Option of basic electronic control or full feature electronic control with dewpoint display and Energy Saving Technology
- Parker MX materials of construction are FDA Title 21 CFR compliant & EX1935/2004 exempt
- Specialist adsorbent fill method and modular design allow drying capacity to be easily increased should future air demand increase
- Can also be upgraded into a heatless low energy variant to reduce regeneration air usage and energy consumption even further



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Dryer Performance

Dryer Models	Dewpoint (Standard)		ISO8573-1:2010 Classification (Standard)	Dewpoint (Option 1)		ISO8573-1:2010 Classification (Option 1)	Dewpoint (Option 2)		ISO8573-1:2010 Classification (Option 2)
	°C	°F		°C	°F		°C	°F	
MXS DS	-40	-40	Class 2.2.2	-70	-100	Class 2.1.2	-20	-4	Class 2.3.2

ISO8573-1 Classifications when used with Parker OIL-X pre / post filtration

Technical Data

Dryer Models	Minimum Operating Pressure		Maximum Operating Pressure		Minimum Operating Temperature		Maximum Operating Temperature		Maximum Ambient Temperature		Electrical Supply (Standard)	Electrical Supply (Optional)	Thread Type	Noise Level dB(A)
	bar g	psi g	bar g	psi g	°C	°F	°C	°F	°C	°F				
MXS102CDS ~ MXS108DS	4	58	13	190	5	41	50	122	55	131	85 - 265V 1ph 50/60Hz	N/A	BSPP or NPT	<75

Flow Rates

Model	Pipe Size	Inlet Flow Rate			
		L/s	m³/min	m³/hr	cfm
MXS102CDS	2"	113	6.81	408	240
MXS103CDS	2"	170	10.22	612	360
MXS103DS	2"	213	12.75	765	450
MXS104DS	2 ½"	283	17	1020	600
MXS105DS	2 ½"	354	21	1275	750
MXS106DS	2 ½"	425	26	1530	900
MXS107DS	2 ½"	496	30	1785	1050
MXS108DS	2 ½"	567	34	2040	1200
2 x MXS105DS	2 ½"	708	43	2550	1500
2 x MXS106DS	2 ½"	850	51	3060	1800
2 x MXS107DS	2 ½"	992	60	3570	2100
2 x MXS108DS	2 ½"	1133	68	4080	2400
3 x MXS106DS	2 ½"	1275	77	4590	2700
3 x MXS107DS	2 ½"	1488	89	5355	3150
3 x MXS108DS	2 ½"	1700	102	6120	3600

Stated flows are for operation at 7 bar (g) (102 psi g) with reference to 20°C, 1 bar (a), 0% relative water vapour pressure. For flows at other pressures, apply the correction factors shown below.

Product Selection & Correction Factors

For correct operation, compressed air dryers must be sized using for the maximum (summer) inlet temperature, maximum (summer) ambient temperature, minimum inlet pressure, required outlet dewpoint and maximum flow rate of the installation.

To select a dryer, first calculate the MDC (Minimum Drying Capacity) using the formula below then select a dryer from the flow rate table above with a flow rate equal to or above the MDC.

Minimum Drying Capacity = System Flow x CFIT x CFAT x CFMIP x CFOD

CFIT - Correction Factor Maximum Inlet Temperature

Maximum Inlet Temperature	°C	25	30	35	40	45	50
	°F	77	86	95	104	113	122
Correction Factor		1.00	1.00	1.00	1.04	1.14	1.37

CFAT - Correction Factor Maximum Ambient Temperature

Maximum Ambient Temperature	°C	25	30	35	40	45	50
	°F	77	86	95	104	113	122
Correction Factor		1.00	1.00	1.00	1.00	1.00	1.00

CFMIP - Correction Factor Minimum Inlet Pressure

Minimum Inlet Pressure	bar g	4	5	6	7	8	9	10	11	12	13
	psi g	58	73	87	100	116	131	145	160	174	189
Correction Factor		1.60	1.33	1.14	1.00	0.89	0.80	0.73	0.67	0.62	0.57

CFOD - Correction Factor Outlet Dewpoint

Outlet Dewpoint	°C	-20	-40	-70
	°F	-4	-40	-100
Correction Factor		0.91	1.00	1.43

Controller Functions

Dryer Models	Controller Function							
	Power On Indication	Visual Fault Indication	Dewpoint Display	DS - Energy Saving Technology	Filter Service Indicator	Dryer Service Indicator	Fault Relay: Power Loss Dewpoint Alarm Sensor Failure	4-20mA Dewpoint Re-transmission
MXS DS	•	•	•	•		•	•	Kit Option

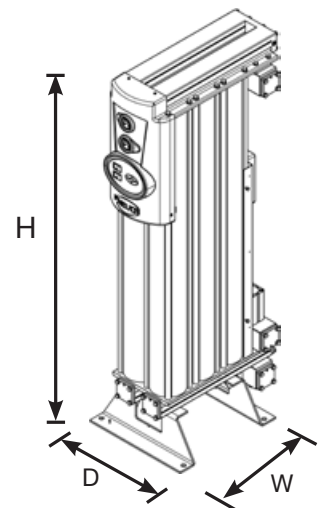
Recommended Filtration

Model	Pipe Size BSP or NPT	Dryer Inlet			Dryer Outlet		
		General Purpose Pre-filter	High Efficiency Filter	Oil Vapour Reduction Filter	General Purpose Dry Particulate Filter	High Efficiency Dry Particulate Filter	
MXS102CDS	2"	AOPX040H	AAPX040H	-	AOPX040H	-	
MXS103CDS	2"	AOPX040H	AAPX040H	-	AOPX040H	-	
MXS103DS	2"	AOPX040H	AAPX040H	-	AOPX040H	-	
MXS104DS	2 1/2"	AOPX045I	AAPX045I	-	AOPX045I	-	
MXS105DS	2 1/2"	AOPX050I	AAPX050I	-	AOPX050I	-	
MXS106DS	2 1/2"	AOPX050I	AAPX050I	-	AOPX050I	-	
MXS107DS	2 1/2"	AOPX055I	AAPX055I	-	AOPX055I	-	
MXS108DS	2 1/2"	AOPX055I	AAPX055I	-	AOPX055I	-	

Filtration Performance	General Purpose Pre-filter	High Efficiency Filter	Oil Vapour Reduction Filter	General Purpose Dry Particulate Filter	High Efficiency Dry Particulate Filter
Filtration Grade	Grade AO	Grade AA	-	Grade AO	-
Filtration Type	Coalescing	Coalescing	-	Dry Particulate	-
Particle Reduction (inc water & oil aerosols)	Down to 1 micron	Down to 0.01 micron	-	Down to 1 micron	-
Maximum Remaining Oil Aerosol Content at 21°C	≤0.5 mg/m ³ (≤0.5 ppm(w))	≤0.01 mg/m ³ (≤0.01 ppm(w))	-	N/A	-
Maximum Remaining Oil Vapour Content at System Temperature	N/A	N/A	-	N/A	-
Filtration Efficiency	99.925%	99.9999%	-	99.925%	-

Weights & Dimensions

Model	Pipe Size BSP or NPT	Dimensions						Weight	
		Height (H)		Width (W)		Depth (D)		kg	lbs
		mm	ins	mm	ins	mm	ins		
MX 102C	2"	1647	64.8	687	27.0	550	21.7	235	518
MX 103C	2"	1647	64.8	856	33.7	550	21.7	316	696
MX 103	2"	1892	74.5	856	33.7	550	21.7	355	782
MX 104	2 1/2"	1892	74.5	1025	40.3	550	21.7	450	992
MX 105	2 1/2"	1892	74.5	1194	47.0	550	21.7	543	1197
MX 106	2 1/2"	1892	74.5	1363	53.6	550	21.7	637	1404
MX 107	2 1/2"	1892	74.5	1532	60.3	550	21.7	731	1611
MX 108	2 1/2"	1892	74.5	1701	67.0	550	21.7	825	1818



Quality Assurance / IP Rating / Pressure Vessel Approvals

Development / Manufacture	ISO 9001 / ISO 14001 / Materials of Construction FDA Title 21 CFR Compliant & EC1935/2004 Exempt
Ingress Protection Rating	IP55 Indoor Use Only
EU	Pressure vessel approved for fluid group 2 in accordance with the Pressure Equipment Directive 2014/68/EU
USA	Approval to ASME VIII Div. 1 not required
AUS	Approval to AS1210 not required
GUS	TR (formerly GOST-R)
For use with Compressed Air Only	

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